

ULR Number	ULR - CC417824000000088F	Certificate Number	RPL-CF-2024-DIM-CSRF-1163-C-5263
Date of Calibration	06.12.2024	Recommended due date	05.12.2025

Mechanical - Dimension (Precision Instruments)

Calibration Certificate

For

Gauge Blocks

Laboratory certifies that the equipment has been calibrated in accordance with a quality system registered to ISO 9001:2015 and confirms to ISO/IEC 17025:2017 and laboratory applicable procedures.

The measurement expanded uncertainty is expressed at 95% confidence level with a coverage factor equal to two ($k=2$).

Laboratory measurement standards are traceable through unbroken chain of comparison to National and / or to International Standards.

Calibration of all equipment, meters used are traceable to National Standards / International Standards and their calibration are current.

This calibration report contains the results of calibration and / or other relevant data about the calibration.

This report applies only to the item identified and shall not be reproduced except in full, without specific written approval from the Laboratory.

No statement of compliance with specifications is made or implied on this report. However, the results are reviewed to establish where any measurement results exceed the manufacturers specification and communicate results by means of this report.



Lab QR Code



Certificate QR Code

Calibration Procedure	As Received Conditions	As Shipped Condition
RPL-L03-DI-025-DIM-020	Satisfactory	Cleaned & Calibrated

Calibrated By		Reviewed & Approved By Authorized Signatory	
Identification	RPL-TM-01	Identification	Jayasree Manikandan



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Date of Performance of Calibration	06.12.2024	Date of Issue	07.12.2024
		Recommended Due Date	05.12.2025

Name & Contact information of Customer:	Deepsea Technologies(INDIA) Private Limited Plot No.54/2 , Phase-I , IDA , Jeedimetla , Medchal , Malkajgiri Dist , Hyderabad-500055.	Date of Receipt	02.12.2024
		CSRF Number	RPL/SRF/2024/600
		Location-Calibrated at	In House

Description of the Unit Under Calibration (UUC)

Description	Slip gauge Set	Model	--
Range	0.5 - 100 mm	Serial No	24- 178
Least Count	--	Identification No	DMD/SG/02
Make	JAFUJI	Accuracy	GRADE- 1
Location	-	Operating Range	0.5 - 100 mm

Condition of unit under calibration on receipt	Satisfactory
Method used - Reva Phoenix Document Number	RPL-L03-DI-025-DIM-020
Reference Standard (International / National)	IS 2984

Environmental Details	Temperature	Start	20.5 °C	End	20.5 °C	Difference	0.3 °C
	Relative Humidity		52.1 %RH		52.4 %RH		0.3 %RH

Details of Traceability - Master Equipment / Standard used for Calibration

Sl. No.	Description Master Equipment / Standard used for calibration	Metrological Traceability to National / International Standards
1	Gauge Blocks	23/53/01/041-S/3/053 Valid till 19.06.2025
2	Gauge Block Comparator	P/28/220012 Valid till 24.02.2025

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Discipline : Mechanical - Dimension (Precision Instruments)

Calibration Results

Sr.No.	Nominal Length (ln) UOM	Serial Number	Extreme Deviation from Central length UOM		
			Dev. of Central Length from Nominal Length (lc-ln) UOM	fo(+ve)	fu(-ve)
	mm	µm	µm	µm	µm
1	1.005	Q1616	0.15	0.10	-0.03
2	1.01	K5980	0.16	0.09	-0.04
3	1.02	P2468	0.15	0.08	-0.04
4	1.03	P1106	-0.10	0.07	-0.06
5	1.04	P9912	-0.14	0.06	-0.07
6	1.05	K6045	-0.18	0.10	-0.02
7	1.06	P9442	0.09	0.05	-0.06
8	1.07	P7434	0.15	0.06	-0.05
9	1.08	P3573	-0.18	0.11	-0.01
10	1.09	K9189	-0.14	0.10	-0.02
11	1.10	P4943	0.13	0.12	-0.01
12	1.11	N8668	0.10	0.09	-0.03
13	1.12	N5707	-0.15	0.08	-0.04
14	1.13	N3517	-0.09	0.07	-0.04
15	1.14	N1900	0.16	0.09	-0.05
16	1.15	M1222	-0.12	0.08	-0.02
17	1.16	L9302	0.13	0.07	-0.06
18	1.17	L6705	0.11	0.11	-0.01
19	1.18	N6137	-0.16	0.07	-0.03
20	1.19	M8698	-0.15	0.08	-0.07
21	1.20	Q4990	0.11	0.10	-0.02
22	1.21	M0269	0.13	0.07	-0.04

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Sr.No.	Nominal Length (ln) UOM	Serial Number	Extreme Deviation from Central length UOM		
			Dev. of Central Length from Nominal Length (lc-ln) UOM	fo(+ve)	fu(-ve)
23	1.22	M1798	0.09	0.08	-0.03
24	1.23	N2510	0.12	0.09	-0.01
25	1.24	N8205	-0.09	0.07	-0.05
26	1.25	M5693	0.08	0.09	-0.02
27	1.26	N0331	-0.09	0.08	-0.03
28	1.27	N4553	0.10	0.09	-0.01
29	1.28	N2984	0.14	0.10	-0.01
30	1.29	M2221	-0.16	0.08	-0.05
31	1.30	M9404	0.15	0.09	-0.04
32	1.31	L9157	-0.12	0.11	-0.02
33	1.32	N7851	-0.11	0.07	-0.05
34	1.33	N7677	-0.09	0.09	-0.02
35	1.34	N1899	-0.13	0.12	-0.03
36	1.35	N4390	0.08	0.06	-0.07
37	1.36	L9742	0.09	0.08	-0.04
38	1.37	N8682	-0.12	0.09	-0.02
39	1.38	L9510	0.13	0.10	-0.03
40	1.39	N6690	-0.15	0.09	-0.04
41	1.40	P8029	-0.13	0.08	-0.04
42	1.41	N0342	-0.15	0.07	-0.05
43	1.42	N2788	0.09	0.10	-0.04
44	1.43	N7072	-0.16	0.11	-0.01
45	1.44	N0863	0.17	0.09	-0.04
46	1.45	N5699	0.16	0.08	-0.04

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Sr.No.	Nominal Length (ln) UOM	Serial Number	Extreme Deviation from Central length UOM		
			Dev. of Central Length from Nominal Length (lc-ln) UOM	fo(+ve)	fu(-ve)
47	1.46	M3717	0.15	0.09	-0.02
48	1.47	N2592	-0.12	0.10	-0.01
49	1.48	P3704	-0.09	0.06	-0.08
50	1.49	N6869	0.12	0.09	-0.03
51	0.50	N1639	-0.13	0.12	-0.02
52	1.00	P7479	0.08	0.09	-0.05
53	1.50	P0934	0.17	0.08	-0.05
54	1.60	P3225	-0.14	0.11	-0.01
55	1.70	N4638	-0.09	0.07	-0.06
56	1.80	N2001	-0.13	0.08	-0.05
57	1.90	P6156	-0.16	0.09	-0.04
58	2.00	P3346	-0.09	0.11	-0.02
59	2.50	N1954	0.11	0.09	-0.04
60	3.00	P5542	-0.17	0.09	-0.04
61	3.50	N6984	-0.11	0.08	-0.05
62	4.00	P5202	0.10	0.09	-0.02
63	4.50	N6637	0.16	0.09	-0.02
64	5.00	P7870	-0.09	0.08	-0.05
65	5.50	L8506	-0.11	0.09	-0.03
66	6.00	N9122	0.16	0.09	-0.03
67	6.50	M3337	-0.13	0.12	-0.01
68	7.00	13652	-0.09	0.08	-0.02
69	7.50	N2776	0.13	0.09	-0.03
70	8.00	P7301	0.18	0.12	-0.02

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Sr.No.	Nominal Length (ln) UOM	Serial Number	Extreme Deviation from Central length UOM		
			Dev. of Central Length from Nominal Length (lc-ln) UOM	fo(+ve)	fu(-ve)
71	8.50	N4336	-0.14	0.13	-0.01
72	9.00	Q3895	-0.10	0.08	-0.03
73	9.50	N3446	0.11	0.11	-0.01
74	10.00	11682	-0.16	0.10	-0.02
75	20.00	P6644	0.21	0.12	-0.01
76	30.00	P2332	0.32	0.13	-0.02
77	40.00	N0769	-0.35	0.12	-0.02
78	50.00	P6419	0.41	0.13	-0.01
79	60.00	M8915	-0.45	0.11	-0.02
80	70.00	N0010	-0.38	0.13	-0.02
81	80.00	M8008	0.52	0.12	-0.04
82	90.00	N038	-0.54	0.13	-0.02
83	100.00	N6903	0.57	0.14	-0.03

Labs & Consultants Pvt. Ltd.

	μm	μm	
1	Uncertainty of Measurement (at 95.45% confidence level with coverage factor k=2) $\pm$:	$\pm$ Upto 25 mm : 0.11 μm	
2	Uncertainty of Measurement (at 95.45% confidence level with coverage factor k=2) $\pm$:	$\pm$ 25 to 50 mm : 0.14 μm	
3	Uncertainty of Measurement (at 95.45% confidence level with coverage factor k=2) $\pm$:	$\pm$ 50 mm to 100 mm : 0.21 μm	

Acceptance criteria as per IS 2984 (2003) and ISO 3650 (1998)

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	Calibration Grade K		Grade 0		Grade 1		Grade 2		
Sr.No.	Nominal length ln UOM	Limit deviation of length at any point from nominal length $\pm t_e$ UOM	Tolerance for the variation in length tv UOM	Limit deviation of length at any point from nominal length $\pm t_e$ UOM	Tolerance for the variation in length tv UOM	Limit deviation of length at any point from nominal length $\pm t_e$ UOM	Tolerance for the variation in length tv UOM	Limit deviation of length at any point from nominal length $\pm t_e$ UOM	Tolerance for the variation in length tv UOM
1	$0.5 \leq l_n \leq 10$	0.20	0.05	0.12	0.10	0.20	0.16	0.45	0.30
2	$10 < l_n \leq 25$	0.30	0.05	0.14	0.10	0.30	0.16	0.60	0.30
3	$25 < l_n \leq 50$	0.40	0.06	0.20	0.10	0.40	0.18	0.80	0.30
4	$50 < l_n \leq 75$	0.50	0.06	0.25	0.12	0.50	0.18	0.80	0.35
5	$75 < l_n \leq 100$	0.60	0.07	0.30	0.12	0.60	0.20	1.20	0.35
6	$100 < l_n \leq 150$	0.80	0.08	0.40	0.14	0.80	0.20	1.60	0.40
7	$150 < l_n \leq 200$	1.00	0.09	0.50	0.16	1.00	0.25	2.00	0.40
8	$200 < l_n \leq 250$	1.20	0.10	0.60	0.16	1.20	0.25	2.40	0.45
9	$250 < l_n \leq 300$	1.40	0.10	0.70	0.18	1.40	0.25	2.80	0.50
10	$300 < l_n \leq 400$	1.80	0.12	0.90	0.20	1.80	0.30	3.60	0.50
11	$400 < l_n \leq 500$	2.20	0.14	1.10	0.25	2.20	0.35	4.40	0.60
12	$500 < l_n \leq 600$	2.60	0.16	1.30	0.25	2.60	0.40	5.00	0.70
13	$600 < l_n \leq 700$	3.00	0.18	1.50	0.30	3.00	0.45	6.00	0.70
14	$700 < l_n$	3.40	0.20	1.70	0.30	3.40	0.50	6.50	0.80

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	Calibration Grade K		Grade 0		Grade 1		Grade 2		
Sr.No.	Nominal length ln UOM	Limit deviation of length at any point from nominal length $\pm e$ UOM	Tolerance for the variation in length tv UOM	Limit deviation of length at any point from nominal length $\pm e$ UOM	Tolerance for the variation in length tv UOM	Limit deviation of length at any point from nominal length $\pm e$ UOM	Tolerance for the variation in length tv UOM	Limit deviation of length at any point from nominal length $\pm e$ UOM	Tolerance for the variation in length tv UOM
	≤ 800								
15	$800 < ln \leq 900$	3.80	0.20	1.90	0.35	3.80	0.50	7.50	0.90
16	$900 < ln \leq 1000$	4.20	0.25	2.00	0.40	4.20	0.60	8.00	1.00

Digital Signature of Laboratory:

REVA PHOENIX LABS AND CONSULTANTS
PRIVATE LIMITED
Date: 06/01/2025 14:56:24 +05:30
Reason: Calibration Certificate
Location: Chennai



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Mandatory Annexure to Calibration Certificate

- Calibration Certificate includes all the information as agreed with Customer and as necessary for the interpretation of the results and all information required by the method used, including, additions to deviations, or exclusions.
- All issued reports are retained as technical records by our Laboratory as per ISO/IEC 17025: 2017 requirements.
- Metrological traceability to National | International Standards as per ISO/IEC 17025: 2017 requirements is and Calibration reports do not contain any recommendation on Calibration interval, except where agreed.
- Laboratory is responsible for all the information provided in the report, except when information is provided by the customer. Data provided, where applicable, is clearly identified, as they can affect the validity of results.
- Measurement Uncertainty reported is at approximately 95% confidence level with $k=2$; Unit of measurement result and measurement uncertainty are same as that of range selected, unless otherwise indicated in certificate.
- Calibration Certificate is issued in accordance with the terms and conditions laid down by NABL which has assessed our measurement capability and its traceability to recognized National | International standards.
- Metrological traceability of Masters to National / International Standard is established by unbroken chain of calibration.
- Calibration Certificate pertains only to the particular item(s) submitted and reported for calibration and shall not be reproduced except in full, without the written approval from our Laboratory.
- Results reported in Calibration Certificate are valid at the time of and stated conditions of measurement of UUC.
- Error(s), if any, in the Calibration Certificate, shall be brought to the notice of Laboratory within 30 days from the date of issue. Amendments to Certificate will not be entertained thereafter.
- Calibration Certificate is issued based on Customer requirements for Scientific and Industrial purposes and not meant for other purpose and shall not be produced in the court of law.
- Legal Aspects: Calibration of Weights, Density of solids, Load cell, UTM, Pressure Dead Weight Tester, Pressure Gauge. Liquid-in-glass Thermometer done by our Laboratory is meant for scientific and industrial purpose only. However, if used for commercial trading, additional recognition/ approval shall be complied as required by Department of Legal Metrology, Regulatory body, etc.
- Laboratory is not liable for any change in the reported data and performance specification on account of malfunctioning of Standards | Equipment covered by this Certificate due to damage caused to it after the issue of this Certificate.
- Any corrections | changes | erasing | modifications | unauthorized Seal, Stamp or Signature on this Calibration Certificate invalidate this Certificate.
- Unless otherwise specified, the measurement data reported is considered 'As found data - without any adjustments.'
- Decision Rule: No conformity statement (Pass | Fail | Accepted | Rejected) is provided, unless otherwise indicated on report.
- NABL Guideline 133 is adopted for the use of NABL Symbol.
- This report pertains only to the sample | equipment submitted and shall not be reproduced in part or full, without explicit written permission from our Laboratory.
- Only Digital calibration Certificate in soft, valid and prepared as per ISO/IEC 17025:20217 requirement is issued.
- Please contact our Laboratory to get a copy of our ISO/IEC 17025: 2017 Accredited Certificate and Scope of Calibration. You may also download the same directly from NABL Website.

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For any further information, assistance or feedback; please contact:

Director | Managing Director

Reva Phoenix Labs & Consultants Private Limited

Reva Phoenix Complex, No.14, 4th Street, Rajarajeswari Nagar,

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Our Accredited Calibration Laboratories:

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- Mechanical - Dimension - Basic Measuring Instrument, Gauge etc.
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- Mechanical - Hardness Testing Machines
- Mechanical - Impact Testing Machine
- Mechanical - Mass & Volume, Weighing Scale & Balance, Weights
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- Thermal - Temperature, Specific Heat & Humidity
- Torque - Generating | Measuring Devices, Torque Wrench, Torque Sensors

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Mechanical | Dimension – All Basic & Precision Equipment | CMM Calibration | Pressure – Upto 4000 Bar | Torque – upto 3000 Nm |
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 Calibrator | Torque Sensor Upto 2000 Nm

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- End of Calibration Certificate -

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