

ULR Number	ULR - CC417824000000078F	Certificate Number	RPL-CF-2024-DIM-CSRF-1163-C-5253
Date of Calibration	06.12.2024	Recommended due date	05.12.2025

Mechanical - Dimension(Basic Measuring Instrument, Gauge Etc.)

Calibration Certificate

For

Thread Pitch Gauge(Flank Angle / Pitch)

Laboratory certifies that the equipment has been calibrated in accordance with a quality system registered to ISO 9001:2015 and confirms to ISO/IEC 17025:2017 and laboratory applicable procedures.

The measurement expanded uncertainty is expressed at 95% confidence level with a coverage factor equal to two ($k=2$).

Laboratory measurement standards are traceable through unbroken chain of comparison to National and / or to International Standards.

Calibration of all equipment, meters used are traceable to National Standards / International Standards and their calibration are current.

This calibration report contains the results of calibration and / or other relevant data about the calibration.

This report applies only to the item identified and shall not be reproduced except in full, without specific written approval from the Laboratory.

No statement of compliance with specifications is made or implied on this report. However, the results are reviewed to establish where any measurement results exceed the manufacturers specification and communicate results by means of this report.



Lab QR Code



Certificate QR Code

Calibration Procedure	As Received Conditions	As Shipped Condition
RPL-L03-DI-025-DIM-029	Satisfactory	Cleaned & Calibrated

Calibrated By		Reviewed & Approved By Authorized Signatory	
Identification	RPL-TM-01	Identification	Jayasree Manikandan



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Date of Performance of Calibration	06.12.2024	Date of Issue	07.12.2024
		Recommended Due Date	05.12.2025

Name & Contact information of Customer:	Deepsea Technologies(INDIA) Private Limited Plot No.54/2 , Phase-I , IDA , Jeedimetla , Medchal , Malkajgiri Dist , Hyderabad-500055.	Date of Receipt	02.12.2024
		CSRF Number	RPL/SRF/2024/600
		Location-Calibrated at	In House

Description of the Unit Under Calibration (UUC)

Description	Thread Pitch Gauge	Model	--
Range	0.25 - 6.00 & 62G - 4G	Serial No	--
Least Count	--	Identification No	DMD/SPG/02
Make	Whitworth	Accuracy	--
Location	--	Operating Range	0.25 - 6.00 & 62G - 4G

Condition of unit under calibration on receipt	Satisfactory
Method used - Reva Phoenix Document Number	RPL-L03-DI-025-DIM-029
Reference Standard (International / National)	IS 4211

Environmental Details	Temperature	Start	20.5 °C	End	20.5 °C	Difference	0.3 °C
	Relative Humidity		52.1 %RH		52.4 %RH		0.3 %RH

Details of Traceability - Master Equipment / Standard used for Calibration

Sl. No.	Description Master Equipment / Standard used for calibration	Metrological Traceability to National / International Standards
1	Profile Projector	CC-2428, JRPM-CF-2024-DIM-CSRF-0267-C-0980 Valid till 15.03.2026

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Discipline : Mechanical - Dimension(Basic Measuring Instrument, Gauge Etc.)

Calibration Results

Sr.No.	Nominal Value	Observed value	Nominal Angle	Observed Angle
	mm	mm	mm	mm
1	0.25	0.255	60°	59°59'
2	0.3	0.304	60°	60°12'
3	0.35	0.353	60°	59°51'
4	0.4	0.401	60°	60°13'
5	0.45	0.452	60°	60°13'
6	0.5	0.505	60°	60°09'
7	0.6	0.606	60°	60°09'
8	0.7	0.705	60°	59°55'
9	0.75	0.753	60°	60°02'
10	0.8	0.803	60°	60°10'
11	0.9	0.899	60°	59°52'
12	1	1.005	60°	59°53'
13	4G(6.350)	6.359	55°	55°14'
14	4 1/2G(5.644)	5.646	55°	55°.09'
15	5G(5.080)	5.076	55°	55°.55'
16	6G(4.233)	4.235	55°	55°.03'
17	7G(3.628)	3.627	55°	55°10'
18	8G(3.175)	3.178	55°	55°09'
19	9G(2.822)	2.827	55°	55°07'
20	10G(2.540)	2.541	55°	55°08'
21	11G(2.309)	2.313	55°	54°51'
22	12G(2.116)	2.119	55°	55°04'
23	13G(1.953)	1.954	55°	55°12'

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Sr.No.	Nominal Value	Observed value	Nominal Angle	Observed Angle
24	14G(1.814)	1.817	55°	55°09'
25	16G(1.587)	1.590	55°	55°09'
26	18G(1.411)	1.416	55°	55°02'
27	19G(1.336)	1.333	55°	54°02'
28	20G(1.270)	1.270	55°	55°07'
29	22G(1.154)	1.158	55°	55°09'
30	24G(1.058)	1.058	55°	55°07'
31	25G(1.016)	1.013	55°	54°51'
32	26G(0.976)	0.978	55°	54°51'
33	28G(0.907)	0.906	55°	54°49'
34	30G(0.846)	0.843	55°	55°10'
35	32G(0.793)	0.796	55°	55°09'
36	36G(0.705)	0.707	55°	55°09'
37	40G(0.635)	0.636	55°	
38	48G(0.529)	0.536	55°	55°09'
39	60G(0.423)	0.426	55°	55°09'
40	62G(0.409)	0.412	55°	

1	Uncertainty of Measurement (at 95.45% confidence level with coverage factor k=2) ± μm :	2.95
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Digital Signature of Laboratory:

REVA PHOENIX LABS AND CONSULTANTS
 PRIVATE LIMITED
 Date: 06/01/2025 14:56:24 +05:30
 Reason: Calibration Certificate
 Location: Chennai

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Mandatory Annexure to Calibration Certificate

- Calibration Certificate includes all the information as agreed with Customer and as necessary for the interpretation of the results and all information required by the method used, including, additions to deviations, or exclusions.
- All issued reports are retained as technical records by our Laboratory as per ISO/IEC 17025: 2017 requirements.
- Metrological traceability to National | International Standards as per ISO/IEC 17025: 2017 requirements is and Calibration reports do not contain any recommendation on Calibration interval, except where agreed.
- Laboratory is responsible for all the information provided in the report, except when information is provided by the customer. Data provided, where applicable, is clearly identified, as they can affect the validity of results.
- Measurement Uncertainty reported is at approximately 95% confidence level with $k=2$; Unit of measurement result and measurement uncertainty are same as that of range selected, unless otherwise indicated in certificate.
- Calibration Certificate is issued in accordance with the terms and conditions laid down by NABL which has assessed our measurement capability and its traceability to recognized National | International standards.
- Metrological traceability of Masters to National / International Standard is established by unbroken chain of calibration.
- Calibration Certificate pertains only to the particular item(s) submitted and reported for calibration and shall not be reproduced except in full, without the written approval from our Laboratory.
- Results reported in Calibration Certificate are valid at the time of and stated conditions of measurement of UUC.
- Error(s), if any, in the Calibration Certificate, shall be brought to the notice of Laboratory within 30 days from the date of issue. Amendments to Certificate will not be entertained thereafter.
- Calibration Certificate is issued based on Customer requirements for Scientific and Industrial purposes and not meant for other purpose and shall not be produced in the court of law.
- Legal Aspects: Calibration of Weights, Density of solids, Load cell, UTM, Pressure Dead Weight Tester, Pressure Gauge. Liquid-in-glass Thermometer done by our Laboratory is meant for scientific and industrial purpose only. However, if used for commercial trading, additional recognition/ approval shall be complied as required by Department of Legal Metrology, Regulatory body, etc.
- Laboratory is not liable for any change in the reported data and performance specification on account of malfunctioning of Standards | Equipment covered by this Certificate due to damage caused to it after the issue of this Certificate.
- Any corrections | changes | erasing | modifications | unauthorized Seal, Stamp or Signature on this Calibration Certificate invalidate this Certificate.
- Unless otherwise specified, the measurement data reported is considered 'As found data - without any adjustments.'
- Decision Rule: No conformity statement (Pass | Fail | Accepted | Rejected) is provided, unless otherwise indicated on report.
- NABL Guideline 133 is adopted for the use of NABL Symbol.
- This report pertains only to the sample | equipment submitted and shall not be reproduced in part or full, without explicit written permission from our Laboratory.
- Only Digital calibration Certificate in soft, valid and prepared as per ISO/IEC 17025:20217 requirement is issued.
- Please contact our Laboratory to get a copy of our ISO/IEC 17025: 2017 Accredited Certificate and Scope of Calibration. You may also download the same directly from NABL Website.

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For any further information, assistance or feedback; please contact:

Director | Managing Director

Reva Phoenix Labs & Consultants Private Limited

Reva Phoenix Complex, No.14, 4th Street, Rajarajeswari Nagar,

Madipakkam, Chennai 600 091, Tamil Nadu, India

Enquiry : +91 99406 72352 | Accounts: +91 95000 32931 | Reception: +91 98402 96996 | Management: +91 99403 48159

E mail: enquiry@revaphoenix.com | Website: www.revacalibration.com

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- Mechanical - Dimension - Basic Measuring Instrument, Gauge etc.
- Mechanical - Dimension - Precision Instruments
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- Mechanical - Force, Push Pull, UTM, Durometer, Mobile Force Measuring System
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- Mechanical - Impact Testing Machine
- Mechanical - Mass & Volume, Weighing Scale & Balance, Weights
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- End of Calibration Certificate -

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